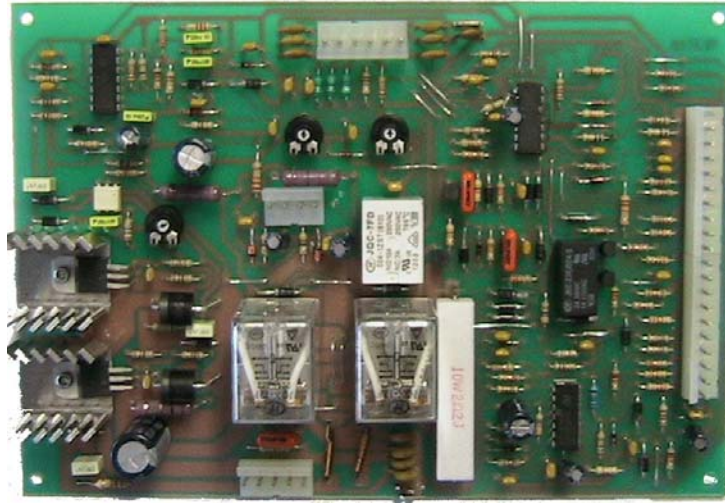


# RE371 Cold Wire Feeder



**Independent working:** the board is enabled by a trigger circuit sensitive to welding current. The current level is set by the potentiometer “sensitivity”. From the trigger to the motor start, a time, adjusted by potentiometer “delay start time”, passes to permit the formation of welding bath. The pulsation frequency is set through potentiometer “independent wire pulsation”. Forward speed and burn-back time are adjusted by potentiometers, reverse speed is adjusted by a trimmer on the board.

**Automatic working:** the functions are the same with the exception of the frequency pulsation that it is synchronized with the pulsation of the welding current and not depending on the internal trimmer.

