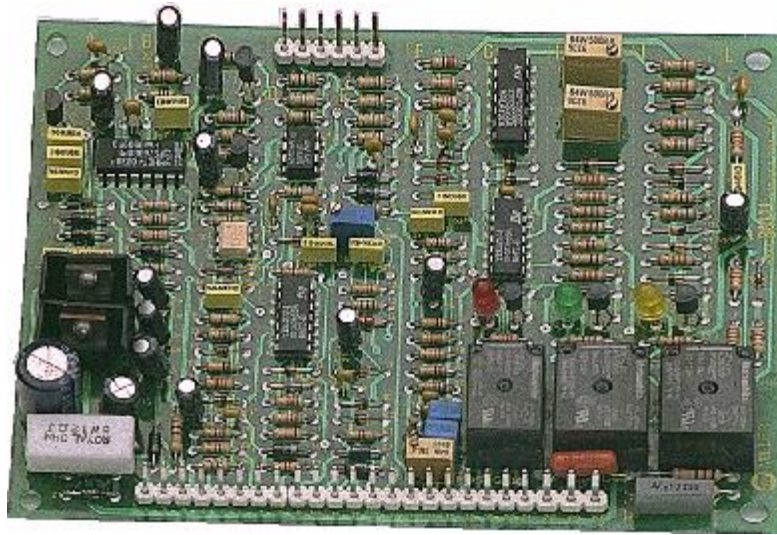


RE 199

ELECTRONIC CARD TO CONNECT TO AN INVERTER , OR OTHER ELECTRODE WELDER , TO OTHER FUNCTION AND COMMAND FOR TIG WELD.



FUNCTION :

- Pregas , up slope , weld current ,slope down , post gas.
- Local or remote control .
- Selecting electrode , tig with HF , tig with lift-arc , weld-mode .
- Relays to HF command , gas valve command , voltage booster command.
- Torch bottom working in normal mode or latching mode.

